BODY BUILDERS INSTRUCTIONS **1**

Section 0 – General Instructions **1**

Section 1 – Body **2**

Conversions 3

Air Conditioning 3

Rear Air Conditioning 3

Section 2 – Frame **4**

Holes 4

Welding 4

Alterations 5

Section 3 – Front Suspension **5**

Section 4 – Rear Suspension **5**

Section 5 – Brakes **6**

Section 6 – Engine **6**

Section 7 – Transmission **9**

Section 8 – Fuel and Exhaust **9**

Fuel Systems 9

Fuel Fill 9

Fuel Lines 10

Fuel Tank 10

Exhaust System 11

Section 9 – Steering **12**

Section 10 – Tires **12**

Section 12 – Electrical Battery and Battery Cables **13**

Accessory Power Supply Feeds 15

BODY BUILDERS INSTRUCTIONS – *Continued*

Section 13 – Heating/Cooling 16

Valve Sources: 16

CHASSIS

M/L 11005 General Arrangement, Exterior 17

M/L 11006 General Arrangement, Exterior 18

M/L 110(05, 06) General Arrangement, Interior 19

M/L 110(05, 06) General Arrangement, Interior 20

BODY

M/L 110(05, 06F) Bumper, Tailgate and Dutch Door 21

M/L 110(05, 06) Seat Mounting Hole Locations 22

M/L 110(05, 06) Roof Rack Mounting 23

FRAME

Refer to Chassis – General Arrangement 17-20

AXLE/SUSPENSION

Refer to Chassis – General Arrangement 17-20

FUEL TANK

Refer to Chassis – General Arrangement 17-20

EXHAUST

Refer to Chassis – General Arrangement 17-20

ELECTRICAL

Ordering Information 24

NOTE: This vehicle has two air bags – one air bag for the driver and another air bag for the right front passenger. To help prevent unwanted inflation, see GM Service Manual for Diagnostic and Service Procedures before performing any service.